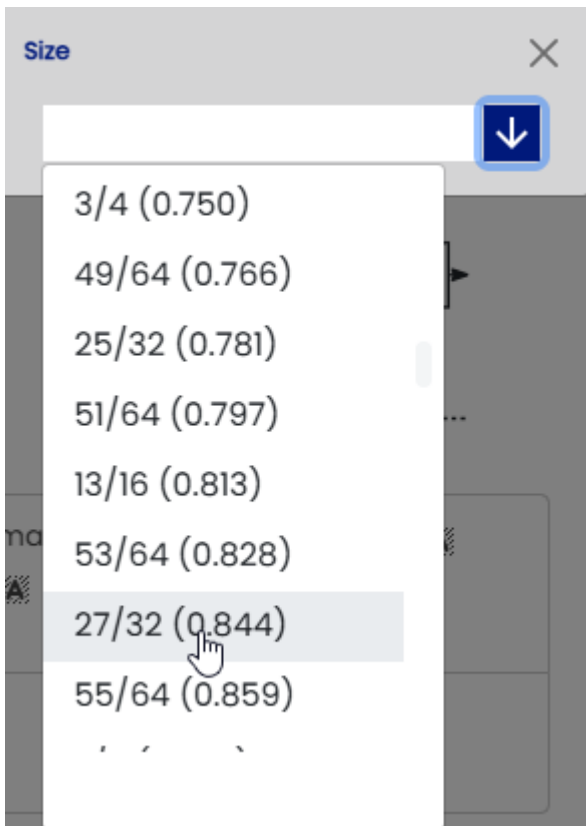
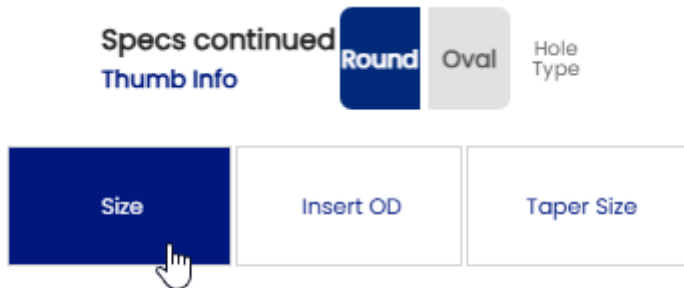


Installing a pre-drilled thumb insert

1. For pre-drilled or pre-molded thumb inserts, select "Round" for Hole Type.
2. If installing a Contour or Turbo pre-sized insert, find the right size insert to fit the sides of the thumb comfortably.
3. Click "Size" to open the Drop-down list:

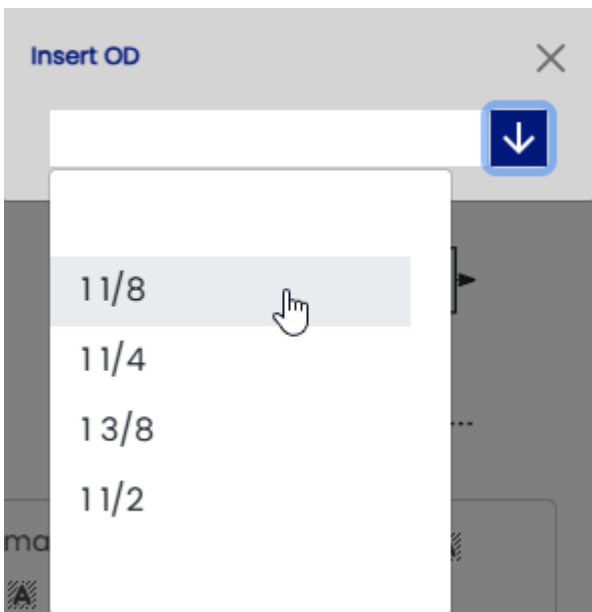




4. When you select the correct size, it will appear in the "Size" box
5. Then click on the "Insert OD" button to open the Drop-down list for the bit size.



6. Select the drill bit size for the correct OD of the insert:
- 7.



8. You can then select the Brand/type of insert by clicking in "Insert type"
 1. Turbo Xcel Round / Oval
 2. Contour Round Taper / Oval Thumb Sleeve
 3. Example:

Insert type



Turbo Urethane Thumb Slug



- Vise Pro V2
- Vise IT
- Vise Easy Urethane Slug
- Vise Vinyl Slug
- Custom Thumb Mold
- JOPO Interchangeable
- Contour Oval Thumb Sleeve
- Contour Taper Thumb Sleeve



Insert type

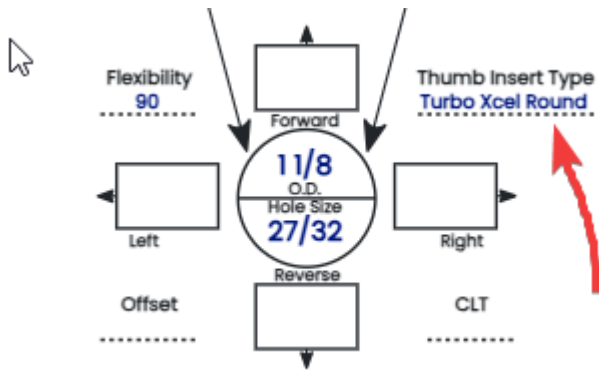


Turbo Xcel Round



- Turbo Urethane Thumb Slug
- Turbo Xcel Solid
- Turbo Xcel Round**
- Turbo Xcel Oval
- Ultimate Urethane Slug
- Ultimate Thumb
- Turbo Switch Grip





4. You are all set to drill the thumb !!!!
5. The process is the same with the pre-sized oval sleeve thumb as the round thumb.
6. Note: If you are using either a Turbo Xcel Oval or a Contour Oval thumb insert, you must align the oval to the proper angle for the bowler before you glue it in permanently.

Revision #5

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