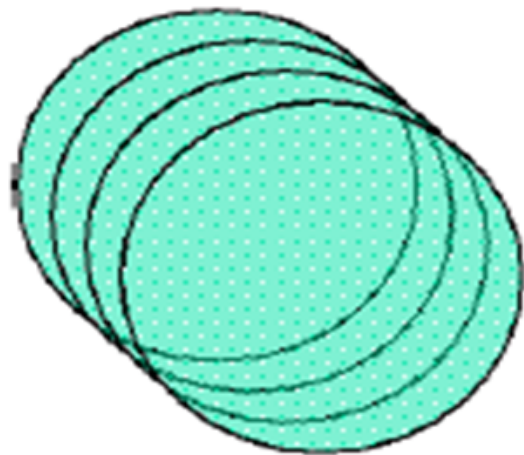
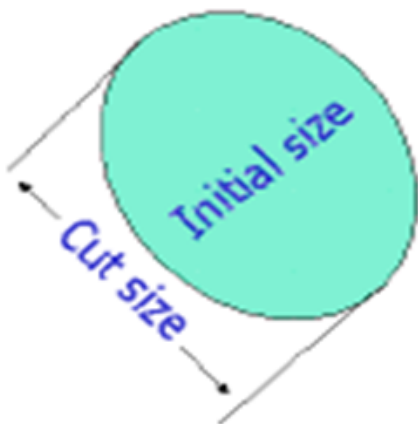


Drilling an Oval Thumb

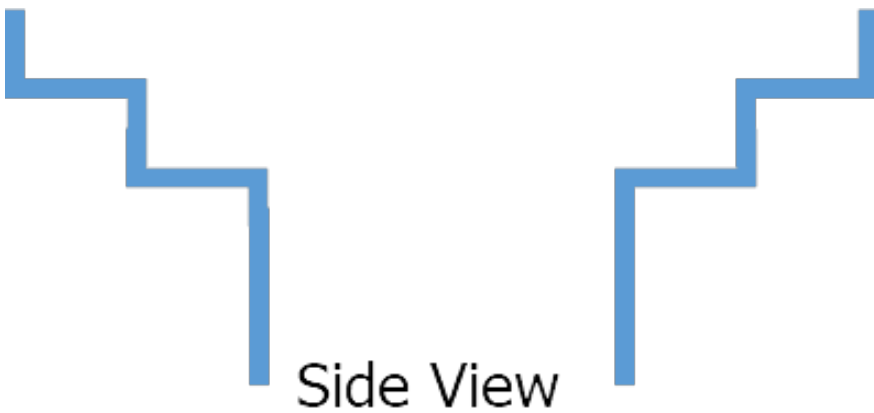
3 Measurements

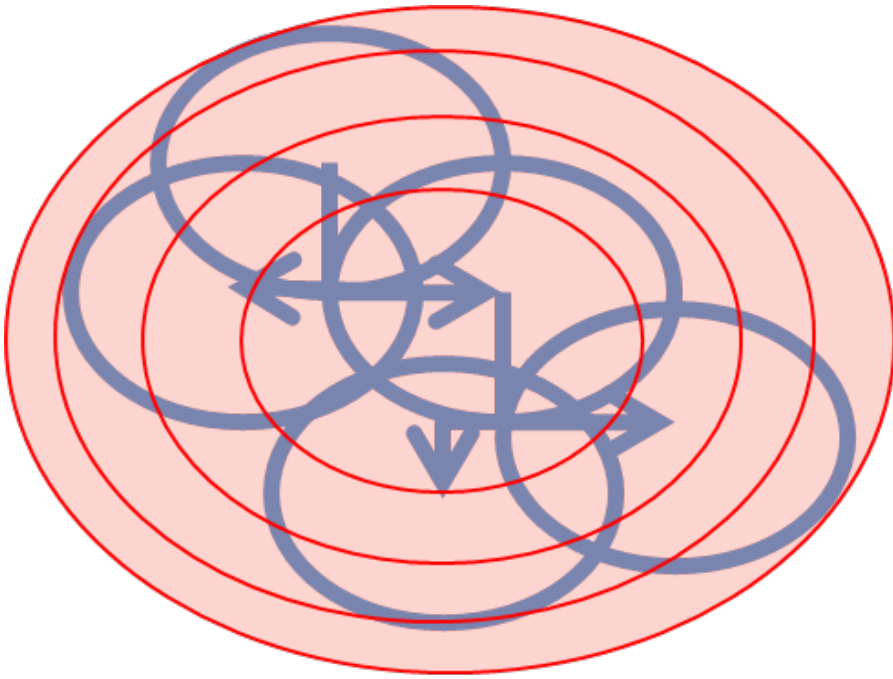
- Smallest - Starting bit
- Largest - Width of oval
- Oval direction



Taper base of thumb

- Measure the base of the thumb
- Start with that bit
- Go down 1/8" max
- 1/32 step downs
- Go till the starting bit





Top view



Revision #7

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