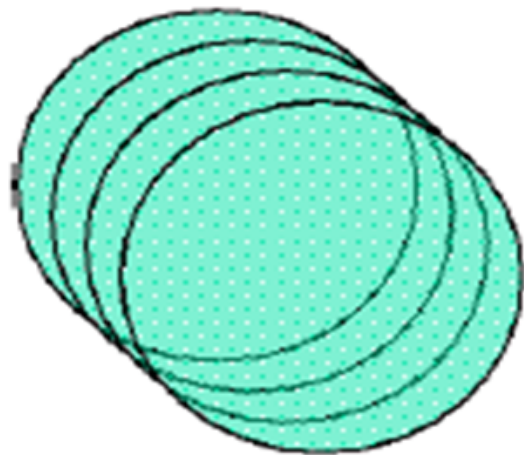
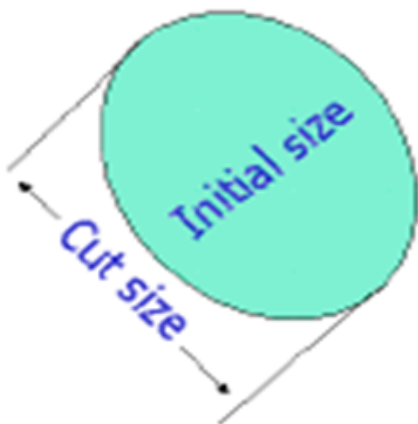


# Drilling an Oval Thumb

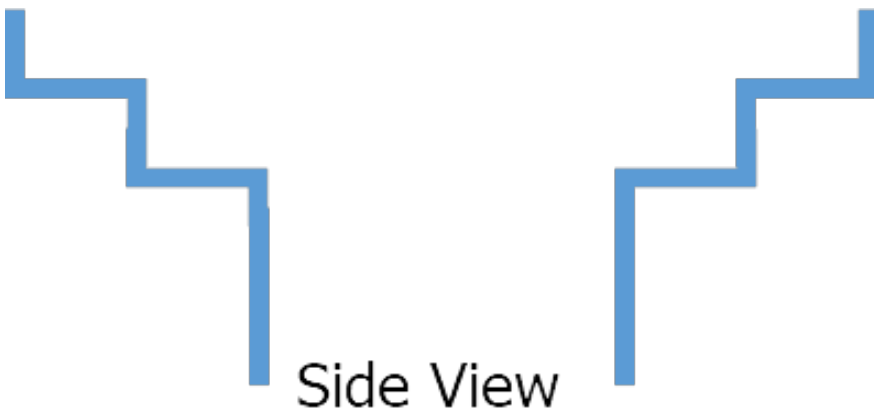
## 3 Measurements

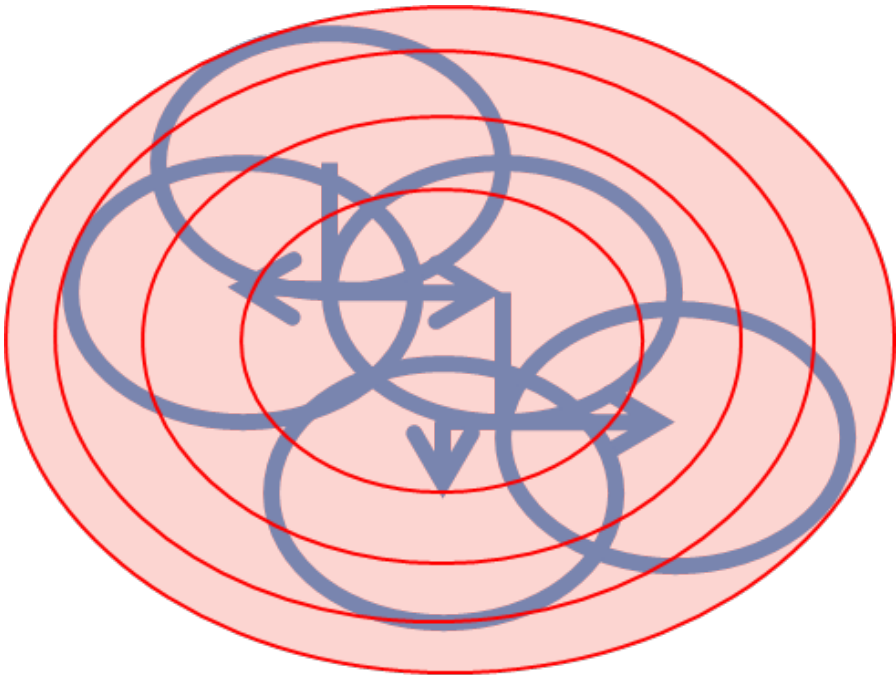
- Smallest - Starting bit
- Largest - Width of oval
- Oval direction



# Taper base of thumb

- Measure the base of the thumb
- Start with that bit
- Go down 1/8" max
- 1/32 step downs
- Go till the starting bit





Top view

